

## GENERAL PROCEDURES

### Transfer Case Draining and Filling — Automatic Transaxle

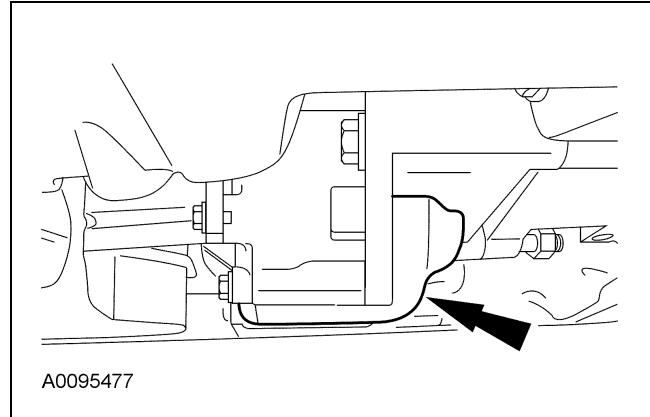
#### Material

Item	Specification
Silicone Gasket and Sealant F7AZ-19554-EA	WSE-M4G323-A4
Motorcraft SAE 75W-140 High Performance Rear Axle Lubricant XY-75W140-QL	WSL-M2C192-A

**⚠ CAUTION:** New transfer case lubricant must be installed any time the transfer case has been submerged in water.

**NOTE:** The transfer case is lubricated for life and is not to be checked unless a leak is suspected or a repair is necessary.

1. With the vehicle in NEUTRAL, position it on a hoist. For additional information, refer to Section 100-02.
2. Remove the drain plug and drain the transfer case.
3. Apply silicone sealant to the drain plug threads and install the drain plug.
  - Tighten to 10 Nm (89 lb-in).



4. **⚠ CAUTION:** Transfer case failure can result if the correct fill procedures are not followed.

**NOTE:** The fluid level must be even with the bottom of the filler hole with the vehicle on flat, level ground.

Remove the fill plug and fill the transfer case with rear axle lubricant.

5. Apply silicone sealant to the fill plug and install the plug.
  - Tighten to 16 Nm (12 lb-ft).

