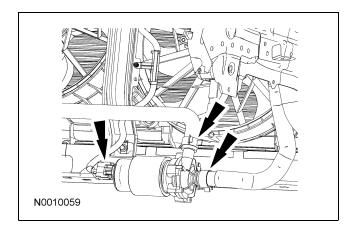
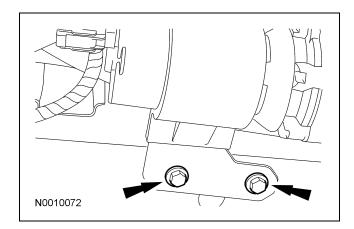
## **REMOVAL AND INSTALLATION**

## **Motor Electronics Pump**

- Drain the motor electronics cooling system (MECS). For additional information, refer to Motor Electronics Cooling System Draining and Filling in this section.
- 2. Disconnect the inlet and outlet hoses.
  - Disconnect the harness connector.





4. To install, reverse the removal procedure.

- 3. Remove the bolts.
  - To install, tighten to 20 Nm (15 lb-ft).